



Dedicated Driver Card for PM380/427VS

CBV30

Driver

< User Manual >

Read this manual before use

Thank you for purchasing CBV30
(hereinafter referred to as "this product").

Applicable MDR Model

- PM380VS, PM427VS



Before using this product, carefully read this user manual and fully understand the content.
Keep this document readily accessible for future reference.

For more details on PM380/427VS, download the user manual from ITOH DENKI web page.

ITO DENKI



Home > Download/Support > User Manual

<https://itohdenki.co.jp/english/support/manual.html>



1. Introduction

Features

- A miniaturized design: 129L×34W×21H.
- Adopted 6-pin D shaped connector for motor cable.

Disclaimer

- This product is designed as a general industrial device. Do not use for other applications. We do not take any responsibility for any damage that may result from the disregarding of these warnings.
- In the event that an accident results from the use of this product, we do not compensate for any damage, including abnormalities of equipment, connection devices, and/or software, any damage resulting from malfunctions, and/or any other secondary damage.
- Caution : Installation, operation and usage of ITOH DENKI MDRs in combination with a control card designed by a third party could result in fatal phenomena such as fire, electric shock, injuries etc which are out of the responsibility of ITOH DENKI.

Notes on industrial property rights

There are some examples of parts that need to be prepared by customers, as explained within this manual. However, this does not provide any guarantee against the existence of any rights, such as our industrial property rights, or those of other companies, in advance.

Notes on technical support

We respond to technical inquiries based on the contents described within this manual, and on this product within the range of general items for this product. There are some descriptions in this manual, about parts, equipment, and wiring arranged by customers, as well as the controls and operation under such circumstances. However, these are not included in the guaranteed operating range and/or support. Check and/or test by your own risk or your responsibility.

About the Performance Level (PL) of this system

This product is intended for performance level “C” *1 as defined in ISO13849-1*2.

* 1: This indicates that even though events that would result in serious injury occur infrequently under assumed risk environment, there is a high probability to avoid danger if you observe the safety contents described in this manual.

* 2: International Organization for Standardization

About installation environment

This product is not equipped with special dust proof/waterproof countermeasures, and is intended to be used in environments of “Pollution Degree 2” *2, as defined in IEC60664 -1*1.

* 1 : Insulation coordination for equipment within low-voltage supply systems - Part 1 of the International Standard.

* 2 : Non-conductive pollution will occur, but it is assumed that condensation will happen to generate conductive property temporarily.

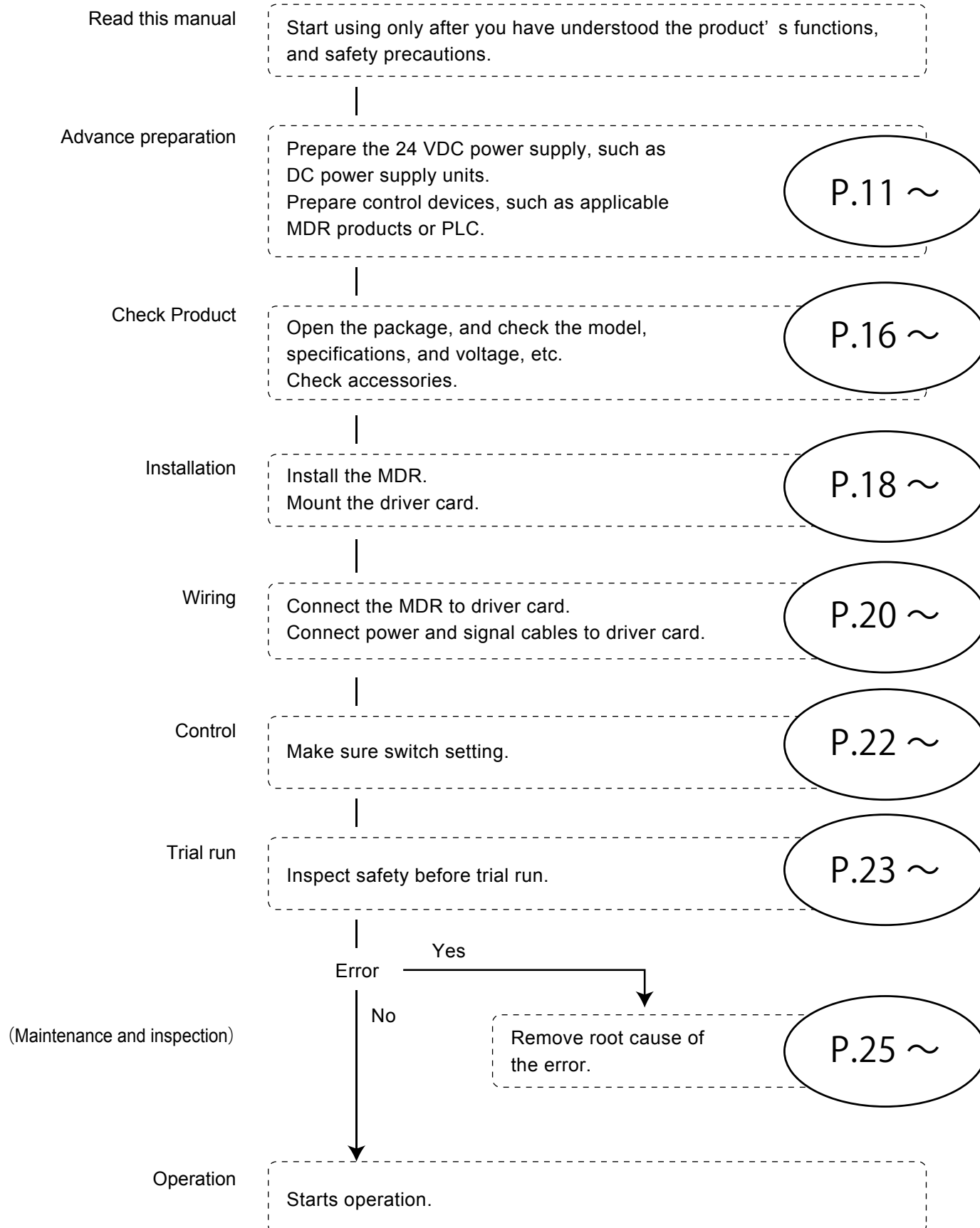
About description of the product

In this manual, the driver card model is described as follows: NPN and PNP input and output models are described separately, when needed.

Driver card model		Description in this manual
NPN Input and output signals	PNP Input and output signals	
CBV30-UL-N	CBV30-UL-P	CBV30

2. Procedures from installation to operation

Procedures from installation to operation



INDEX

1. Introduction		2
2. Procedures from installation to operation		3
3. Safety precautions		5
3-1. General precautions		7
3-2. Precautions on installation		8
3-3. Precautions on wiring		9
3-4. Precautions related to control		9
3-5. Precautions on maintenance and inspection		10
4. Advance preparation		11
5. Check Product		16
6. Installation/Wiring		18
6-1. Preparation to install driver cards		19
6-2. Mounting driver cards		19
6-3. CB-402 Functions list / Wiring		19
6-4. I/O Circuit		21
7. Control/Operation		22
7-1. Transfer direction settings		23
7-2. Switching brake type		23
7-3. STATUS signal		23
7-4. Trial run		23
8. Maintenance/Inspection		24
8-1. Error details		25
8-2. Troubleshooting		26
Specifications		27
Product specifications		28
Detailed characteristics of the specified speed		29

3. Safety precautions

Refer to 5. Check Product (P.17) for parts name.

3. Safety precautions

Danger level

To prevent hazards to users and/or others, and/or damage to property in advance, we explain important precautions to be followed securely as below.

- We categorize the degree of hazard and/or damage that may result if a user disregards the description, and operates the product improperly, using and explaining the following symbols.

 WARNING	This indicates a high possibility that severe injury or even death may result.
 CAUTION	This indicates a high possibility that injury, or only property damage may result.

Symbol explanation

- We categorize the type of those precautions using the following symbols throughout the manual.

  	This symbol indicates operations that are prohibited.
  	This symbol indicates to tells that shall follow the instruction.

3. Safety precautions

3-1.

General precautions



WARNING



Do not use the product near places subject to explosive, flammable gas, and/or corrosive atmosphere, and/or combustible materials.

Failure to follow this could result in explosion, fire, electric shock and/or injury.



When using the product in places where serious accidents and/or damage may possibly occur, install backup and/or fail-safe functions systematically.

Failure to follow this could result in the inability to control this product due to driver card malfunction, which could lead to serious accidents.



CAUTION



Do not forcibly bend and/or pull cables.

Also, do not put heavy materials on cables, or do not get them stuck between cables.

Failure to follow this could result in fire and/or electric shock due to cable damage.



Never remodel the driver card.

Failure to follow this could result in serious accidents. We assume no responsibility for remodeled products.



Make sure to attach ground wires to the conveyor body and DC power supply unit.

Failure to follow this could result in electric shock if any malfunction or leakage occurs.



Do not apply strong impact and/or excessive force to the product, such as hitting it with objects, or dropping it. Also, do not use the equipment if strong impact has been applied, and/or if the appearance has become deformed.

Failure to follow this could result in malfunction due to applied impact.



Do not use in a way exceeding the range of the product specifications.

Failure to follow this could result in malfunction, fire, and/or injury.



Turn off the power supply to the product before moving, installing, maintenance and/or inspection (excluding those during operation).

Working while the power is on could result in accidents due to unexpected operation.



Observe the safety regulations for installation locations, and/or products in use.



Securely wire each connector to the connection parts.

Improper wiring could result in electric shock and/or malfunction.

3. Safety precautions

3-1.

General precautions

CAUTION



Do not turn on/off relays and/or contactors near power cables, signal cables, and/or driver cards.

Failure to follow this could result in malfunction due to noise generation.



LED or Pull-up/Pull-down circuits implemented in the output circuit of control devices could result in unexpected operation.

Carefully check the output circuit.



Turn on the power in order of external control devices, and then the product.

Turn off the power in order of the product, and then external control devices.

Turning on/off the power in the wrong order could result in malfunction.



Do not unplug power and/or signal cables during operation except in an emergency.

Also, do not run/stop the MDR using the power supply. (Use the signal.)

Failure to follow this could result in malfunction.



Make start-up inspection, and check that devices are free from any abnormalities, and that safety equipment functions correctly before using the product.



When disposing of the product, make consigning contracts with licensed industrial waste disposers, and consign the disposal to them.

3-2.

Precautions on installation

CAUTION



Make sure to use the recommended tightening torque to tighten fixing screws of the driver card.

Failure to follow this could result in screws loosening, and/or malfunction. ⇒P.17

3. Safety precautions

3-3.

Precautions on wiring



CAUTION



Wire when the power is shut off.

Failure to follow this could result in electric shock and/or accidents due to unexpected operation.



Be sure to shut off power before inserting or removing any connectors.

Also, do not apply excessive force to the driver card connection parts, such as obliquely attaching or removing connectors.

Failure to follow this could result in electric shock, malfunction, and/or accidents due to unexpected operation.



Securely attach each connector.

Improper wiring could result in electric shock and/or malfunction.



Make sure all the connectors are properly engaged with wiring cable.

Barb lines from the cable core could result in heat generation and/or fire due to changes of contact resistance, and/or short circuit with the adjacent contact.

3-4.

Precautions related to control



CAUTION



Do not turn the driver card switches using excessive force.

Failure to follow this could result in malfunction.

3. Safety precautions

3-5.

Precautions on
maintenance and
inspection



WARNING



If any abnormalities are found, do not use this product until the causes have been eliminated completely .

Using this product with unattended abnormalities could result in not only damage to the devices, but also unexpected accidents.



Maintenance shall be done by specialists (or people who have sufficiently acquired skills) under instructions by management supervisors.



At the time of repair and replacement work, turn off the power to all connecting devices.

To prevent wraparound for the power circuits and/or signals, shut off the power, wait a sufficient amount of time, and discharge electricity inside the DC power supply equipment.



At the time of maintenance and inspection, post warning labels so as to prevent unauthorized persons from turning on the power.

Failure to follow this could result in unexpected accidents.



CAUTION



When repairing/replacing, wear protective equipment, such as gloves.

Failure to follow this could result in hands getting injured by metal parts.



Do not disassemble sections and/or parts other than those specified.

Failure to follow this could result in malfunction and/or unexpected accidents.



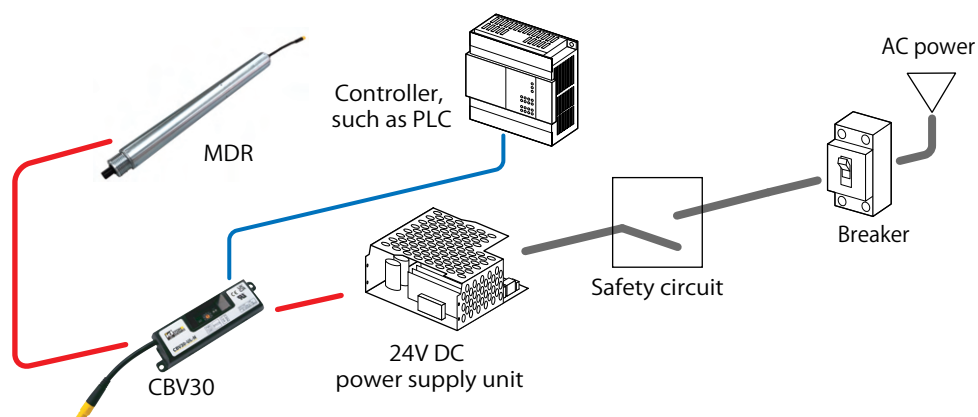
Make sure to prepare repair/replacement parts designated by us.

Using parts other than those designated by us could result in malfunction.

4. Advance preparation

4. Advance preparation

Wiring image



■ As for the sensor input, and input/output signals of driver cards, adopt the number of inputs/outputs based on operation.



■ The safety circuit includes the emergency stop equipment and magnet contactor.

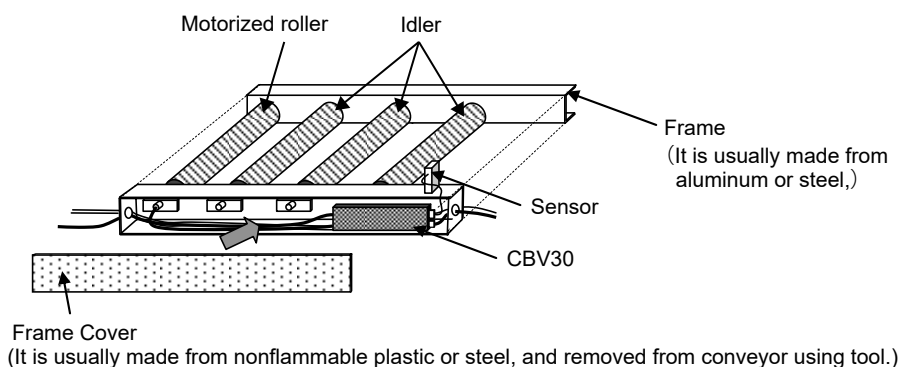
Following is conditions to comply UL standard

Environment for installation

The described devices in this manual are defined as “Open Type” complying with UL61800-5-1 standard. Therefore, in order to conform to UL on the installation, the devices must be installed in the proper enclosure, which tooling to open must be required to restrict access inside to prevent unintended contact failure.

Reference: Required enclosure structure in general.

As far as general motorized roller conveyor, driver card and its wiring are protected by the enclosure that is composed of conveyor frame and frame cover as drawing below. Due to this enclosure, the worker has to use tooling for intentional opening the frame cover. The protective level of this enclosure must be conformed to UL50 Type 1 or over.



Example of general enclosure's structure

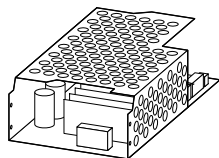
4. Advance preparation

The other devices need to be prepared

Before introducing this product, prepare the following devices separately.

① 24V DC power supply

Power supply equipment to supply 24V DC to this product



- Switching power supply (24V DC)
3A 72W or more per MDR
- 24V DC battery



- A switching power supply is recommended as the DC power supply (24V DC $\pm$ 10%) for drivers.
- Use a stabilized power supply that has an adequate capacity of 24V DC and 3A or higher and does not fluctuate due to load variation.
- A transformer type power supply cannot be used.
- Secure a voltage of 24V DC $\pm$ 10% at the power supply terminal of a driver card.
- If the power supply capacity is smaller than the rated power of the dedicated driver card multiplied by the number of MDRs to be used, the supply voltage may drop and cause failure or damage of the MDR and driver card. Be sure to use a power supply with a capacity larger than the rated power of this product multiplied by the number of MDRs to be used. $\Rightarrow$ Refer to P.29
- * When starting multiple MDRs simultaneously, use a power supply with a capacity of 3A multiplied by the number of MDRs to be used.
- The power supply should not activate protection with peak current 20A, 1msec or below.
- For the power supply unit, use an isolation type switching power supply compliant with the safety standard (IEC62368-1). Do not use a non-isolation type power supply for safety reasons, since it may not conform to the radiation noise regulations.

Following is conditions to comply UL standard

Recommended power supply specification

- Stabilized power supply that isolates between output and input.
- Connect driver cards within a capacity of power supply.

	Condition
Input Voltage range	100 to 230V AC (+/- 15%)
Input frequency range	50 to 60 Hz
Output voltage range	24V DC (+/- 5 %)
Rated output current	3A or over
Surrounding operating Temperature	0 to 40 deg. C
Humidity	90% RH or less (No condensation)
Safety standard	Conforming to UL62368-1 or IEC62368-1 in the US.
Recommended model	Nipron GPSA-360-24 (Output rated current; 15A, Peak; 25A)

The power supply should not activate protection with peak current 20A, 1msec or below.

<Cautions>

Installation of an overcurrent protection device on the primary side of the power source may be required when complying with safety standards such as UL 62368-1 or IEC 62368-1. In this case, install specified overcurrent protection device.

Suitable for use on a circuit capable of delivering not more than 5,000 rms symmetrical amperes, 240 volts maximum, when protected by Circuit Breakers connected with Switching Mode Power supply, R/C (QQGQ2/8), Nipron Co Ltd (E161936), Model GPSA-360-24 (Output rated current; 15A, Peak; 25A).

Driver card specifications * UL certified value

	Rated value
1 Rated input voltage	24V DC
2 Rated input current	1.6A
3 Rated output voltage	24(Vp-p)
4 Rated output current	1.4A

4. Advance preparation

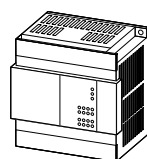
② MDR

PM380/427VS

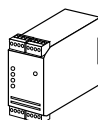


③ Control devices

Devices to control this product, such as PLC



④ Safety relay



⑤ Wiring materials

Necessary for wiring of power and signal cables, branch connectors, driver cards, controllers, such as sensors or PLCs, and power supply.

〈Available wire diameter for driver card connectors〉

Connector	CBV30
Power connector	0.5~1.5mm ² (AWG : 20~14)
Control connector	0.08~0.5mm ² (AWG : 28~20)



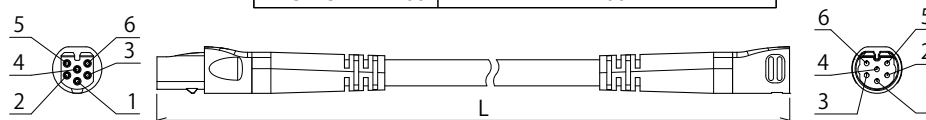
- To select the current capacity of wiring materials, secure a high safety margin based on the current value in the equipment to be used.
- Longer wiring between the power supply unit and driver cards/controllers could cause the voltage to decrease, resulting in malfunction and/or damage.

⑥ MDR extension cables (Option)

Necessary when the installing location of the MDR is far from that of the driver card.

■ 6-pin D shaped connector extension cable

Model	6-pin D shaped connector extension cable
ACE-CBL-K0600	L= 600mm
ACE-CBL-K1200	L=1200mm
ACE-CBL-K2700	L=2700mm



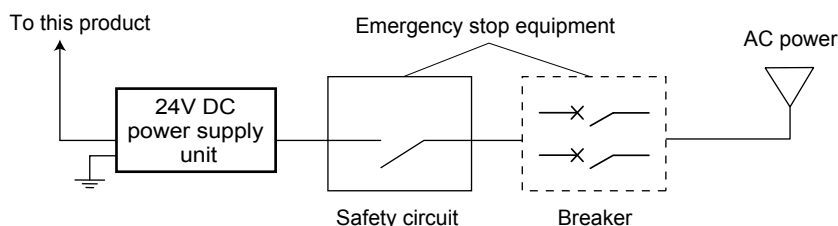
- Cables can be extended up to 3000 mm, including the MDR cable length.
- Do not extend cables by connecting multiple extension cables.

4. Advance preparation

⑦ Emergency stop equipment



This product does not include the emergency stop equipment. Customers must make sure to install it.



⑦-1 Checking the breaker

Regarding equipment where this product is incorporated, check that a breaker with appropriate capacity for the 24 VDC power supply unit has been installed. If abnormal operation should occur, protection through the breaker could be effective. Note that when using an earth leakage breaker, select one that is “inverter corresponding”. Some inverter non-corresponding earth leakage breakers could result in malfunction, since they may recognize high-frequency components of the switching power supply as leakage.

⑦-2 Operation check

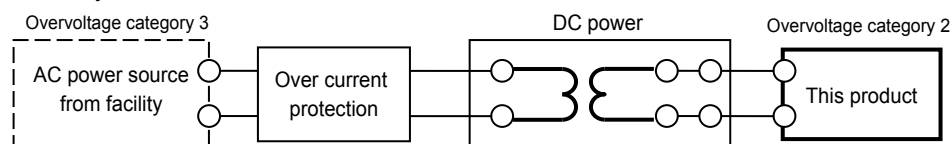
Make sure that circuit breaker and safety circuit can be operated before moving forward trial run.

- ① Input to the DC power supply unit (AC power) is securely turned ON/OFF when turning ON/OFF the breaker.
- ② Input to the DC power supply unit is securely turned OFF/ON when turning ON/OFF the safety circuit.

⑧ Wiring for power supply

① Installation of Over-current Protection device on DC power source.

The installation of specific over current protection device in power source might be requested by specification DC power source that would requests safety standard (UL62368-1, etc.). In this case, install specified over current protection device as shown below. If this protection device is not requested by specification of DC power source, it is not necessary to install.



② Installation of over-current protection device.

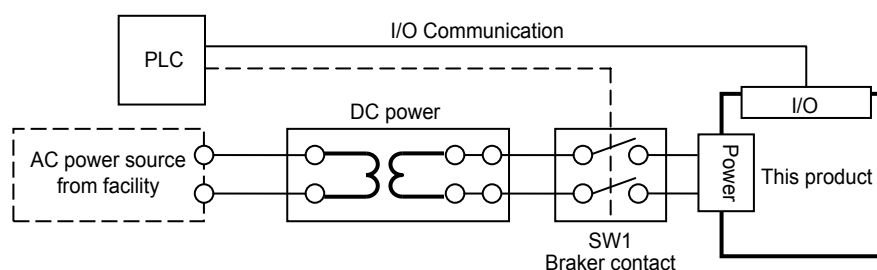
In case of using power supply device except a limit power supply, install the over-current protection device on the 24V DC line.

③ Adding the circuit breaker on motor power line when abnormal circumstances.

There are not equipped motor overload protection and over-temperature sensing on this product.

This product transmits an abnormal status data to external with I/O network, when abnormal circumstances such as overload or high temperature rising condition but does not block out the power. Therefore, if the power needs to be blocked out, add a circuit breaker on motor power line as shown as SW1 below that is controlled by upper layer device (PLC). Upper layer device needs to receive an abnormal status data from driver to block out the power with circuit breaker SW1.

Separate overload detector needs to be added on the power line to block out the motor power, when driver does not have communication to upper layer device.



5. Check Product

5. Check Product

Checking the model

Unpack the product, and check that the product model is what you ordered.

CBV30-UL-N

Input and output signals

- N ... NPN input and output signals
- P ... PNP input and output signals

Checking appearance

Check any abnormalities, such as traces of scratches, dents, dirt, and/or corrosion (rust) on MDR.

* If any abnormalities are found, contact the supplier immediately.

Checking accessories

Check that all the following items are included.

Power connector WAGO 734-102	Control connector WAGO 733-103	M4 cross-recessed head SW screw × 15 / M4 hex. nut (for mounting the driver card)
1 p	1 p	2 sets
		

6. Installation/Wiring

6. Installation/Wiring

6-1.

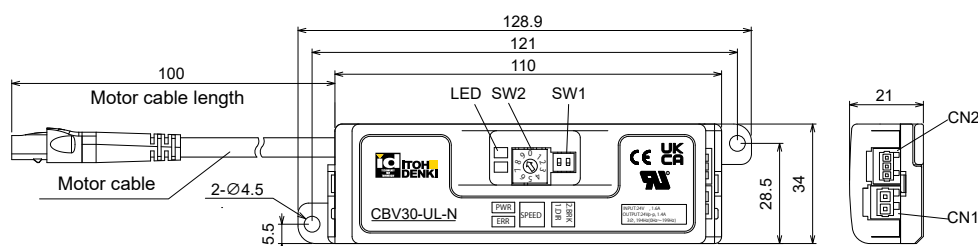
Preparation for install driver cards

Hole processing on frames or control panel

- Makes mounting holes on the frames or control panel by reference to the mounting holes for driver cards.



- Mount driver cards on a flat surface where heat can be released easily.
- Prevent chips generated during processing from entering driver cards.



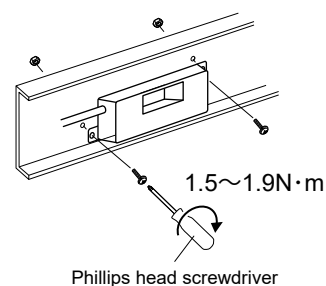
6-2.

Mounting driver cards

- Use the included screws and nuts to mount driver cards on the conveyor frames or control panel.



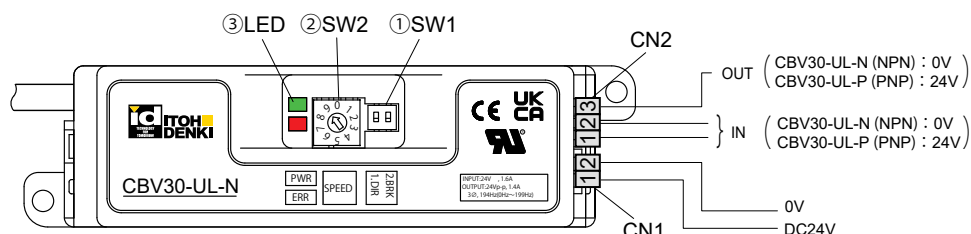
- Recommended tightening torque**
1.5~1.9N·m
- Since the driver card has the degree of protection of IP20, use a protective case in areas subject to water, or install in other locations.



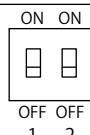
Phillips head screwdriver

6-3.

CB-402 Functions list / Wiring



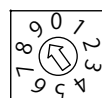
①SW1 (DIP switch)



No.	Description	ON	OFF	Factory setting
1	Rotating direction	Refer to P.23		OFF
2	Switching brake type	Servo brake	Short circuit brake	OFF

②SW2 (Rotary switch)

Internal speed setting



Specified speed	SW2	(m/min)									
		9	8	7	6	5	4	3	2	1	0
	PM380VS	Nominal speed 17	17.4	14.5	11.6	8.7	7.2	5.8	4.3	2.9	2.3
		Nominal speed 60	60.0	50.0	40.0	30.0	25.0	20.0	15.0	10.0	8.0
PM427VS	Nominal speed 17	19.5	16.3	13.0	9.8	8.1	6.5	4.9	3.3	2.6	1.6
	Nominal speed 60	67.4	56.2	45.0	33.7	28.1	22.5	16.9	11.2	9.0	5.6

: Factory setting

③LED



PWR (Green)
ERR (Red)

Power status and error types are indicated.

6. Installation/Wiring

Connector descriptions

CN1 (Power supply)	#2	0V
	#1	24V DC

CN2 (Control)	No.	Functions	Application
	#3	STTS	STATUS (Signal output)
	#2	DIR	Switching of the direction of rotation
	#1	RUN	Start / Stop (RUN / STOP)

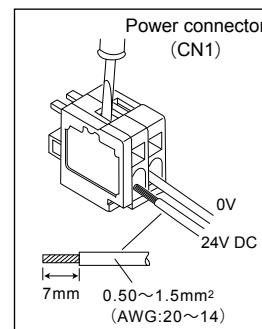
Wiring of power connector (CN1)

1

Connect the 24V DC and 0 V cables to CN1 (2 contacts).



- Do not connect multiple power cables to one contact. Failure to follow this could result in electric shock, short circuit, and/or damage due to the capacity of connectors being exceeded. (Connector capacity: 10 A)
- Do not connect the 24V DC and 0 V cables incorrectly.
- Do not connect cables when connectors are plugged in.



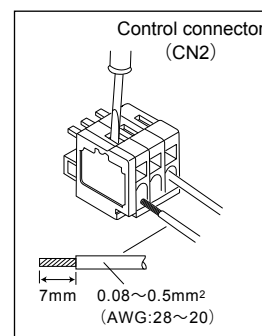
Wiring of control connector (CN2)

2

Connect each cable to CN2 (3 contacts).



- Refer to the above, wire according to operation.
- Use the same voltage to be input to CN2#1 as the power supply voltage. (Connector capacity: 4 A)
- Check the input signal (NPN/PNP) and input the voltage to CN2.
- When connecting a relay coil, etc., to the remote output, use surge protector devices or add diode for surge protection. Using devices without surge protection measures could result in damage to the remote output terminal, if counter electromotive voltage is generated when switching the output signal.



Connecting to the driver card

3

Connect the power connector (CN1) and control connector (CN2) to the driver card.

Connect with MDR

4

Connect 6-pin D shaped connector cable coming from the MDR.

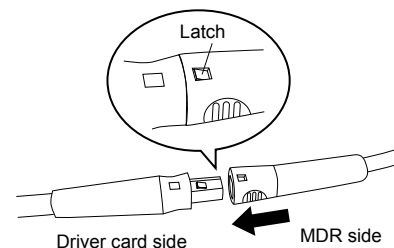


- Connect 6-pin D shaped connector extension cable, if necessary. ⇒ Refer to P.13

● Connecting 6-pin D shaped connector

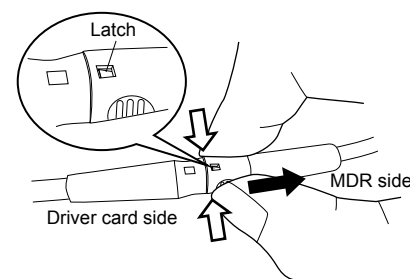


- Attach the 6-pin D shaped connector cable securely and check that the latch has been locked.



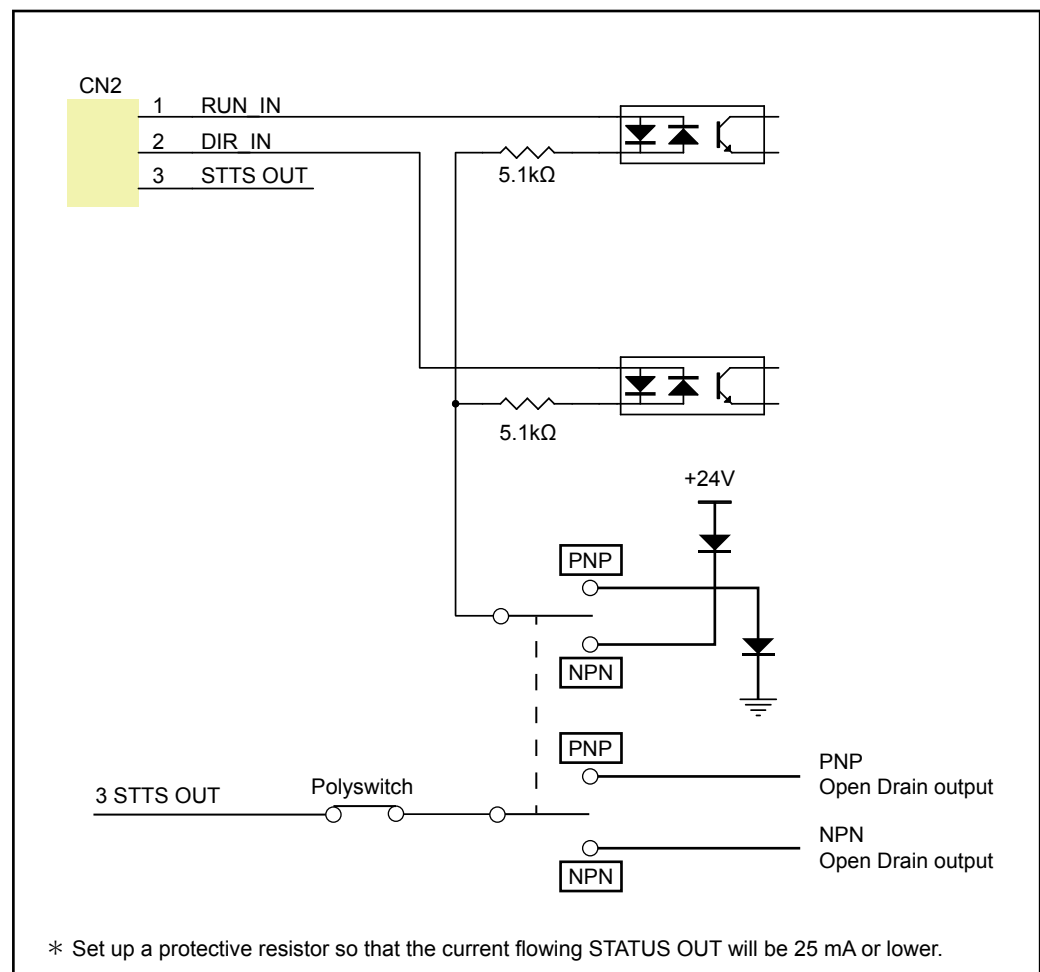
● Disconnecting 6-pin D shaped connector

While holding both ends of 6-pin D shaped connector cable on the MDR side, check that the latch on the driver card side has been released and remove the cable.



6. Installation/Wiring

6-4. I/O Circuit

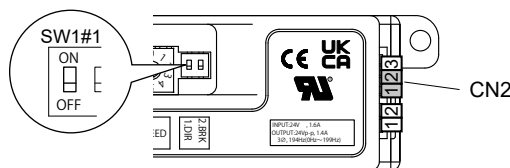


7. Control/Operation

7. Control/Operation

7-1. Rotate direction setting

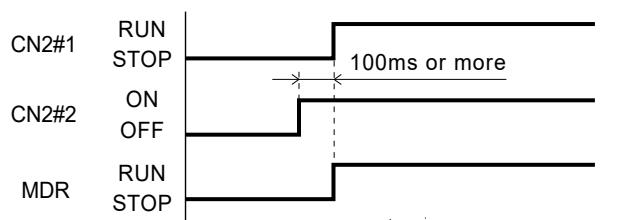
The MDR's direction of rotation is determined by a combination of SW1#1 and CN2.



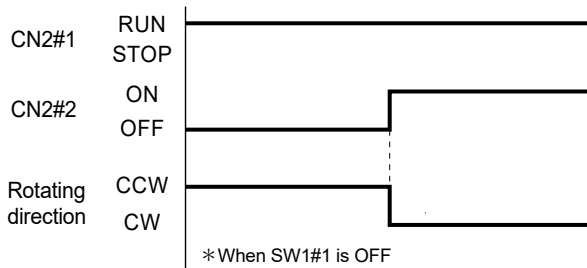
■ The transfer direction cannot be changed using SW1#1 while the MDR is running. Change the direction when the MDR stops.

		SW1 # 1	
		ON	OFF
CN2#	1 2 3	CW	CCW
	1 2 3	CCW	CW

Signal input to CN2#2



Switching the direction of rotation while the MDR is rotating by operating CN2#2



7-2. Switching brake type

Change brake type by SW1#2



■ SW1#2 is OFF (Short circuit brake) in factory setting.

SW1 # 2	
ON	OFF
Servo brake *	Short circuit brake

Factory setting

* Servo lock brake is effected after short-circuit brake while MDR stops.



term

Servo brake

- When the brake is enabled, MDR will return to the originally retained position even if is forcibly turned by external force.
- This can be used in places subject to external force when the MDR stops, such as ascending or descending slope line.

7-3. STATUS signal

The STATUS signal is output from CN2#3. (When normal output)



- Connects a pull-up or pull-down resistor within 25 mA or less. Failure to follow this could result in damage to parts/components inside the driver card.
- When using multiple driver cards, connect STATUS signal individually.

CBV30-UL-N	CBV30-UL-P
NPN open drain output	PNP open drain output

7-4. Trial run

- Make sure the other system is not operate.
Trays located in upstream may be transferred during trial run when the products are installed conveyor line.
Make sure the other system is not affected by the products start running.
- Make sure any wiring are connected correctly before trial run.

8. Maintenance/Inspection

8. Maintenance/Inspection

8-1.

Error details

Error details on CBV30

Errors can be checked by PWR (Green), ERR (Red), and signals from CN2#3.



- When error signals have been released using CN2#1 (RUN / STOP), the MDR instantly starts up when RUN is input.
- When the power supply voltage is dropped to 8.5 V or less, an operation when the power is shutdown or an unexpected operation may occur.
- When releasing an error, switch ON→OFF→ON signals on CN2#1, and ON→OFF→ON / OFF→ON→OFF signals on CN2#2, at intervals of 100 ms or more.

LED details



: ON



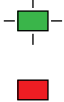
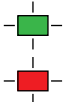
:Blinking (1Hz)



:Blinking (6Hz)

: OFF

Error details

PWR (Green) ERR (Red)	CN2#3 STTS signal	Type of error	Occurrence conditions	MDR stop	Error release conditions	How to release error	Priority
	Output	(Normal operation)	—				—
	Open	Fuse blown	Fuse meltdown (Failure is detected after 1 second)	Short circuit brake	None (Replace the driver card.)		1
	Open	Low voltage	The driver card supply voltage has been 15 V or less for 1 second, or decreases to 15 V or less five times within 0.5 seconds.	Short circuit brake	The driver card supply voltage is 24V ±10%	• Input the signal of OFF → ON to CN2#1 (RUN/STOP) • Switch ON → OFF → ON or OFF → ON → OFF on CN2#2 * Only the error signal will be released by switching the signal on CN2#2. After the error has been released, turn CN2#1 OFF and ON to run and recover the MDR.	
	Open	Motor connector unconnected	• Motor cable connector unconnected • Motor cable connector disconnected	Coast	Correct connection of the motor cable		2
	Open	Driver card thermal error	The driver card (FET) temperature has been 95°C or higher for 1 second	Short circuit brake	The driver card (FET) temperature is 85°C or lower		3
	Open	MDR thermal error	The MDR temperature is 110°C	Short circuit brake	The MDR internal temperature is 110°C or lower		4
	Open	Motor lock	Failure is detected if the MDR does not rotate for 1 second	Short circuit brake	Resolve the cause of lock error		5
   	Open	Back EMF error	The MDR voltage has been 40 V or more for 2 seconds, or it is 50 V or more	Short circuit brake	The MDR supply voltage is 24V ±10%		6
  	Output	Current limiter [*] enabled	Current limiter continues [*] for 3 seconds	—		7	

* Activated when MDR is overloaded. Error signal is not discharged when current limiter is enabled.

LED indication is reset by disabling current limiter.

* Activated when MDR is overloaded. Error signal is not discharged when current limiter is enabled.
LED indication is reset by disabling current limiter.

• If multiple errors occur LED blinks on priority order.



■ Errors is also released when the power is OFF for 2.0 seconds or more.

8. Maintenance/Inspection

8-3.

Troubleshooting

(Symptom 1)

MDR does not run.

 Follow the procedures below without removing plastic cover or modifying the driver card, in case any problem happens.	
Power	• Check if only PWR(green LED) illuminates. • Check if 24VDC stable voltage is adequately supplied from the power supply. • Check if the wiring of 24VDC and 0VDC cable is correctly. • Check if 24VDC and 0VDC cable is certainly inserted to a connector.
RUN signal	• Check if the signal is input to CN2#1. • Check if the input signal type to CN2#1 is correct. (NPN: 0V, PNP: 24V) • Check if there is no failure in wiring or no looseness at connectors. ⇒ Check the wire size and wirings. • Check if 0V of control power and RUN signal power are common.
Error	• Check if ERR(red LED) is illuminating or blinking. ⇒ If this is the case, see section 8 and remove the cause of error.
MDR	• Check if the MDR is adequately installed and its shafts are adequately fixed with the supplied mounting brackets or accessories. • Check if the MDR end housing is NOT contacting conveyor frame. • Check if the MDR's connector is properly inserted to the driver card. • Check if the belt tension is not too strong. • Check if the number of slaved idler rollers is adequate.

(Symptom 2)

Speed variation is not achieved,
or speed is slower than expected.

MDR	• Check if the nominal speed of MDR is selected correctly. ⇒ The adjustable speed range is depending on nominal speed.
SW2	• Check if the speed setting on driver card is set correctly. ⇒ Refer to page 18.

(Symptom 3)

Reversing is not achieved.

CW/CCW	• Check if the signal of CN2#2 is switched correctly. • Check if the input signal type to CN2#1 is correct. (NPN: 0V, PNP: 24V) • Check if there is no failure in wiring or no looseness at connectors. ⇒ Check the wire size and wirings.
SW1#1	• Check if DIP-SW1#1 is changed when MDR stops. • Direction change by DIP-SW1#1 while MDR running is prohibited. • Stop the operation and change the direction by DIP-SW1#1, or change the direction by CN2#2.

(Symptom 4)

STATUS signal is not
discharged.

Voltage	• Check if the external voltage is 24VDC or less and its 0V is common with the 0V input to CN1#2. • Check if the resistor larger than 1kΩ is mounted. (Depending on your device.)
CN2#3	• Check if the wiring is adequately done. • Is wiring for NPN or PNP signal output correctly done. (Refer to page18)

(Symptom 5)

Error LED is illuminated or
blinked.

ERR (Red)	• Error is occurred. Refer to "Section 8-1 Error details".
Power Source	• Is an appropriate power supply with enough capacity used. ⇒ Refer to 24V DC power supply on page 13. • Check if the wire size of the power supply is appropriate . • Check if there is no failure in wiring or no looseness at connectors. ⇒ Check the wire size and wirings. • Check if CBV30 is too far from the power supply. (Check if the voltage is dropped.)
Environment	• Check if the product is used in the ambient temperature range between 0 and 40 degree. • Check if the driver card back plate is affixed to the metal plate face for better heat dissipation. • Check if motor lock occurs in case that a stopper is used to stop transferred products.
MDR	• Check if the MDR end housing is contacting the conveyor frame. • Check if the MDR's connector is properly inserted to the driver card. • Check if the power cable is damaged.

Specifications

Specifications

Product specifications

Model		CBV30
Power supply voltage		24V DC $\pm$ 10%
Rated voltage		24V DC
Static current		0.05A
Starting current		2.6A $\pm$ 0.2A
Peak current		20A (1msec)
Wire diameter	Power connector (CN1)	WAGO734-102 Wire diameter: 0.8 to 1.5 mm ²
	Control connector (CN2)	WAGO733-103 Wire diameter: 0.08 to 0.5 mm ²
Time from RUN signal input to motor starting		20msec or less
Thermal protection		Driver card unit : 95°C Motor : 110°C
Operating environment	Ambient temperature	0 to 40°C (no freezing)
	Ambient humidity	90%RH or less (no condensation)
	Atmosphere	No corrosive gas
	Vibration	1.0G or less
	Location	Indoor
	Degree of protection	IP20

Servo brake tangential force

	Nominal speed	tangential force(N)
PM380VS	17	173
	60	57
PM427VS	17	154
	60	51

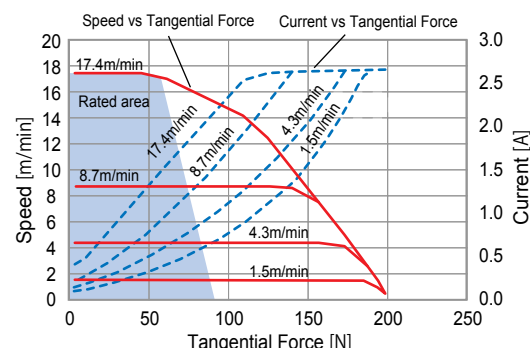
Specifications

Detailed characteristics of the specified speed

PM380VS

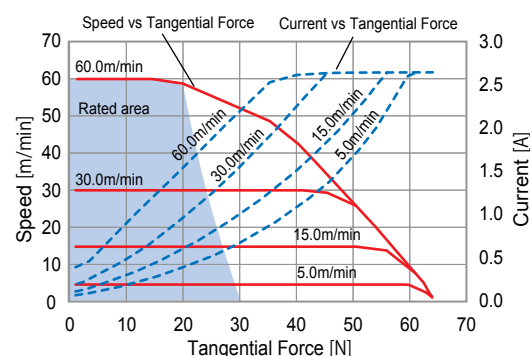
Nominal speed 17m/min

Speed (m/min)	Tangential Force (N)		Current (A)		Power Output (W)	Power Input (W)	RSW SW2
No-load	Rated	Starting	No-load	Starting			
17.4	59	198	0.4	2.6	24	37	9
14.5	64		0.3		21	35	8
11.6	69		0.2		17	30	7
8.7	75		0.2		16	30	6
7.2	78		0.2		13	27	5
5.8	81		0.1		10	24	4
4.3	84		0.1		9	24	3
2.9	87		0.1		6	21	2
2.3	88		0.1		5	19	1
1.5	90		0.1		3	17	0



Nominal speed 60m/min

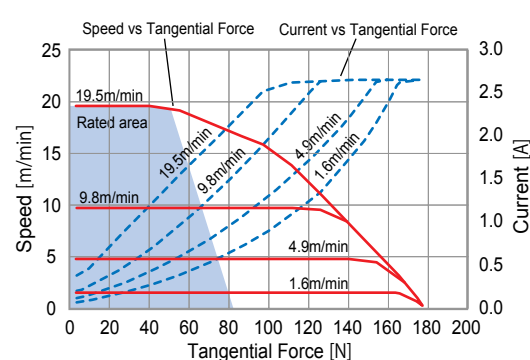
Speed (m/min)		Tangential Force (N)		Current (A)		Power Output (W)	Power Input (W)	RSW SW2
No-load	Rated	Starting	No-load	Starting				
60.0	19	64	0.4	2.6	24	37	9	
50.0	21		0.3		21	35	8	
40.0	22		0.2		17	30	7	
30.0	24		0.2		16	30	6	
25.0	25		0.2		13	27	5	
20.0	26		0.1		10	24	4	
15.0	27		0.1		9	24	3	
10.0	28		0.1		6	21	2	
8.0	28		0.1		5	19	1	
5.0	29		0.1		3	17	0	



PM427VS

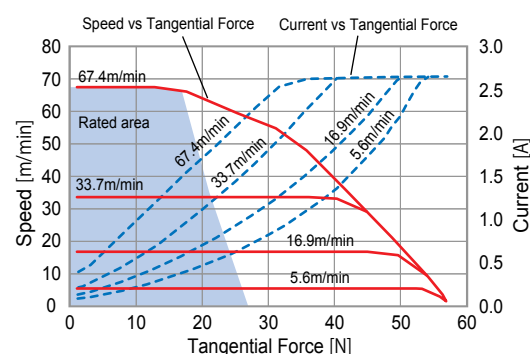
Nominal speed 17m/min

Speed (m/min)	Tangential Force (N)		Current (A)		Power Output (W)	Power Input (W)	RSW SW2
No-load	Rated	Starting	No-load	Starting			
19.5	53	177	0.4	2.6	24	37	9
16.3	57		0.3		21	35	8
13.0	62		0.2		17	30	7
9.8	67		0.2		16	30	6
8.1	69		0.2		13	27	5
6.5	72		0.1		10	24	4
4.9	75		0.1		9	24	3
3.3	78		0.1		6	21	2
2.6	79		0.1		5	19	1
1.6	80				0.1	3	17



Nominal speed 60m/min

Speed (m/min)	Tangential Force (N)		Current (A)		Power Output (W)	Power Input (W)	RSW SW2
No-load	Rated	Starting	No-load	Starting			
67.4	17	57	0.4	2.6	24	37	9
56.2	18		0.3		21	35	8
45.0	20		0.2		17	30	7
33.7	21		0.2		16	30	6
28.1	22		0.2		13	27	5
22.5	23		0.1		10	24	4
16.9	24		0.1		9	24	3
11.2	25		0.1		6	21	2
9.0	25		0.1		5	19	1
5.6	26		0.1		3	17	0



The values in the characteristics list are when an ambient temperature is 25 degree C, and only for your reference and not the warranted values.
The values represent the characteristics of a single standard motor roller(no linked operation) without including other specifications, and the values may change when including other specifications or with linked operation.

Technology for tomorrow



ITOHDENKI CO.,LTD.

Global Headquarters

■ ITOHDENKI CO., LTD.

1146-2 Asazuma-cho, Kasai, Hyogo 679-0105 Japan
Tel: +81 790 47 0955 Fax: +81 790 47 1325
www.itohdenki.co.jp

Europe, Middle East, Africa

■ ITOHDENKI EUROPE SAS

490, Avenue des Jourdiés – P.A.E. les Jourdiés
74800 Saint Pierre en Faucigny, France
Tel: +33 4 50 03 09 99 Fax: +33 4 50 03 07 60
www.itoh-denki.com

North & South Americas

■ ITOHDENKI USA, INC

2 Great Valley Blvd., Wilkes-Barre, PA 18706-5332 U.S.A.
Tel: +1 570 820 8811 Fax: +1 570 820 8838
www.itohdenki.com

Mainland China

■ ITOHDENKI SHANGHAI CO., LTD.

Room 1812, No.689, Guangdong Rd., Huangpu district,
Shanghai 200001, P.R. China
Tel: +86 21 6341 0181 Fax: +86 21 6341 0180
www.itohdenki.com.cn

<https://www.itohdenki.co.jp>

Specifications or appearance of product are subject to change without prior notice.

Ver. **2.0**